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APPLICATION NO.		FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/617,711		07/14/2003	Katsumi Terakawa	2927-0150P	4189
2292	7590	06/29/2005		EXAMINER	
		T KOLASCH &	FERGUSON, LAWRENCE D		
PO BOX 74 FALLS CH		VA 22040-0747		ART UNIT PAPER NUMBER	
	ŕ			1774	
				DATE MAILED: 06/29/200	5

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)	
	10/617,711	TERAKAWA ET AL.	
Office Action Summary	Examiner	Art Unit	
·	Lawrence D. Ferguson	1774	
The MAILING DATE of this communication Period for Reply	n appears on the cover sheet w	th the correspondence address	
A SHORTENED STATUTORY PERIOD FOR R THE MAILING DATE OF THIS COMMUNICATI - Extensions of time may be available under the provisions of 37 C after SIX (6) MONTHS from the mailing date of this communicatic - If the period for reply specified above is less than thirty (30) days, - If NO period for reply is specified above, the maximum statutory p - Failure to reply within the set or extended period for reply will, by Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).	ON. FR 1.136(a). In no event, however, may a ron. a reply within the statutory minimum of thir period will apply and will expire SIX (6) MON statute, cause the application to become AE	reply be timely filed ty (30) days will be considered timely. ITHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on			
	This action is non-final.		
3) Since this application is in condition for all closed in accordance with the practice un	lowance except for formal matt	•	
Disposition of Claims			
4) ☐ Claim(s) 1-9 is/are pending in the applicate 4a) Of the above claim(s) is/are with 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-9 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction as	hdrawn from consideration.		
Application Papers			
9)☐ The specification is objected to by the Exa 10)☒ The drawing(s) filed on 14 July 2003 is/are Applicant may not request that any objection to Replacement drawing sheet(s) including the co 11)☐ The oath or declaration is objected to by the	e: a)⊠ accepted or b)⊡ object the drawing(s) be held in abeyar prrection is required if the drawing	nce. See 37 CFR 1.85(a). (s) is objected to. See 37 CFR 1.121(d).	
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for for a) All b) Some * c) None of: 1. Certified copies of the priority docur 2. Certified copies of the priority docur 3. Copies of the certified copies of the application from the International Be * See the attached detailed Office action for a	ments have been received. ments have been received in A priority documents have been ureau (PCT Rule 17.2(a)).	pplication No received in this National Stage	
Attachment(s)			
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-9483) Information Disclosure Statement(s) (PTO-1449 or PTO/S Paper No(s)/Mail Date 7/14/03. 	B) Paper No(Summary (PTO-413) s)/Mail Date nformal Patent Application (PTO-152) 	

U.S. Patent and Trademark Office PTOL-326 (Rev. 1-04) Art Unit: 1774

DETAILED ACTION

Claim Rejections - 35 USC § 103(a)

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-5 and 7-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Schlueter, Jr. et al. (U.S. 5,952301) in view of Tanaka et al (U.S. 5,978,638).

Schlueter, Jr. discloses a conductive belt comprising an electroconductive substrate (base) layer, an intermediate layer made of elastomer material and an outer layer made of rubber (column 8, lines 36-45) where the belt material has physical characteristics such as tensile modulus of 300,000 to about 1,5000,000 PSI and volume electric resistance of 10⁸ to 10¹¹ ohm cm (column 3, lines 24-31 and column 5, line 56 through column 6,line 6). Schlueter, Jr. further discloses the intermediate layer has a hardness of from about 25 to about 80 Shore A and a thickness from about 25 to about 5,000 micrometers (column 8, lines 50-60). The thickness of the base layer is from about 25 to about 150 micrometers (column 5,lines 56-59) and the thickness of the outer coating layer is 25 to 5000 micrometers, having a volume resistivity of 10⁴ to 10¹⁶ (column 8,lines 15-23). Schlueter discloses the belt can be used in a printing machine

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(column 1, lines 5-6 and column 11, lines 31-33). Schlueter, Jr. does not explicitly teach the intermediate layer is composed of polyurethane.

Tanaka teaches an intermediate transfer belt having a base layer and two covering layers (column 4,lines 10-17), where the intermediate layer has a volume resistivity of 106 to 1012 ohms cm (column 9,lines 58-64), where the intermediate layer is composed of polyurethane elastomer (column 11,lines 4-17). Therefore, it would have been obvious to one of ordinary skill in the art to have employed the polyurethane, as taught in Tanaka, in the intermediate layer of Schlueter, Jr. because the polyurethane material provides improved flexibility, while also providing improved bonding between the base layer and coating layer.

In claims 1-3, 5, 8 and 9 the phrases, "by adding an electroconductive agent to said resin," "formed by hardening a isocyanate-terminated prepolymer obtained from a polyol containing polypropylene glycol or/and a hydroxyl-terminated liquid rubber as a main component thereof and aromatic diisocyanate with aromatic diamine or/and a polyol," "isocyanate-terminated prepolymer is formed by mixing a reactant of polypropylene glycol and aromatic diisocyanate with a reactant of polyol containing a hydroxyl-terminated liquid rubber as a main component thereof and said aromatic diisocyanate," "said base layer is composed of a centrifugally molded seamless belt substrate; said intermediate layer if formed...and hardening said material" and "said base layer is composed of a seamless belt substrate by applying said seamless belt substrate by a dispenser and drying and hardening said seamless belt substrate...and hardening said material" respectively introduces a process limitation to the product

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claim. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966. Further, process limitations are given no patentable weight in product claims. In claim 5, the phrase, "supposing that a volume electric resistance value of said intermediate layer to which said electroconductivity is auxiliarily imparted is indicated by R at a voltage of 500v, a temperature of 23 C, and a relative humidity of 55%; a volume electric resistance value of said intermediate layer not containing said electroconductive agent is indicated by R1 at voltage of 500V...said electroconductive agent is auxiliarily added to said elastomer in a condition of $0.1 \le \text{Log}(\text{R2}) \le 5$ " constitutes a 'capable of' limitation and that such a recitation that an element is 'capable of' performing a function is not a positive limitation but only requires the ability to so perform.

Claim Rejections - 35 USC § 103(a)

3. Claim 6 is rejected under 35 U.S.C. 103(a) as being unpatentable over Schlueter, Jr. et al. (U.S. 5,952301) in view of Tanaka et al (U.S. 5,978,638) further in view of Nakazawa et al (U.S. 6,852,400).

Schlueter, Jr. in view of Tanaka is relied upon for claim 1. The combination of Schlueter, Jr. and Tanaka does not disclose a flame retardant compound in the

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intermediate layer. Nakazawa teaches an intermediate transfer belt having a three-layer configuration (column 4, lines 55-57) where the belt material comprises a high level of flame retardancy (column 5,lines 21-33). Therefore, it would have been obvious to one of ordinary skill in the art to have employed the flame retardant material, as taught in Nakazawa, in the conductive belt of Schlueter, Jr. to provides improved durability and resiliency of the belt.

Conclusion

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lawrence Ferguson whose telephone number is 571-272-1522. The examiner can normally be reached on Monday through Friday 9:00 AM – 5:30PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Rena Dye, can be reached on 571-272-3186. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should

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you have questions on access to the Private PAIR system, contact the Electronic

Business Center (EBC) at 866-217-9197 (toll-free).

Lawrence Ferguson

Patent Examiner

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RENA DYE

SUPERVISORY PATENT EXAMINER

A.V.1771